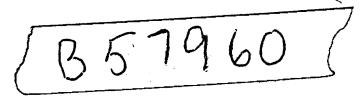
Work Order Monday, April 19,	· ID 57876 2010 3:33:27 PM										Page
Item ID: D Revision ID:)206-642-512	100	Accept					Setup			
Item Name: FI	loat Skidtube RH								Stop		
Start Date: 4/ Required Date: 4/ Reference:	/19/2010 Start Qty: 1.00 /26/2010 Req'd Qty: 1.00		II / E P I	Cust Item I	ID:						
Approvals: I	Process Plan: CL	Date: 10/	4/20Tooling:	D	ate:	_	I	Run	Start		
(QC:	Date:	SPC (Y/N):	D	ate:				Stop		
Sequence ID/ Work Center ID	Operation Description		Set Up/ Run Hours	Draw Number	Draw Rev.	Plan Code	Accept Qty	Rej Qty		Reject Number	Insp. Stamp
Draw Nbr	Revision Nbr										<u>-</u>
INN-D206-642	Rev M										
100 	DOCUMENT CONT	ROL	0.00				*	for	_B6	· 10/	06/14
Document Control		y bluefile and create lab	els per PPP D206-642-512 CHG00	5 10/6	6/16		O				·
110 1840 186 1 1861 1861 1861	Pick Kit		0.00							/ /	
Packaging Packaging	Memo		0.00					0	10/0	/ p/14	?
120	QC4- 100% Inspect ki	its for completeness	0.00	1							
QC Quality Control	Memo		0,00	a la	`		<u>~</u>				



Dart Aerospa	ace Ltd	ı
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W/O:			W	ORK ORDER CHANG	ES					
DATE	STEP	PROCEDURE CHANGE			Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector	
							-			
Part No	•	PAR #:	Fault Cate	gory:	_ NCR: Yes	No DQ	A:	Date:		
				Disposition: QA						
NCR:			WORK ORD	ER NON-CONFORMA	ANCE (NCF	R)				
DATE STE	STED	Description of NC	Corrective Action Section B			Verifi	cation	Approval	Approval	
	Section A	Initial Chief Eng	Action Description Chief Eng	Sign 8 Date		ion C	Chief Eng	QC Inspector		
									-	
-										
								·		

NOTE: Date & initial all entries

Work Order ID 57876

Monday, April 19, 2010 3:33:27 PM



Page 2

Item ID:

D206-642-512

Accept

Setup Start

Revision ID:

Item Name:

Float Skidtube RH

Start Date:

Required Date: 4/26/2010

4/19/2010

Start Qty: 1.00

Req'd Qty: 1.00



Cust Item ID:

Customer:

Draw

Number

Reference:

Approvals:

Process Plan: Date:

Tooling:

Date:

Date:

Draw

Rev.

Plan

Code

Accept

Qty

Run

Reject

Qty

Start

Stop

Stop

Reject

Number



Insp.

Stamp

Sequence ID/ Work Center ID

130

Packaging

Packaging

Operation Description

Packaging

Set Up/ **Run Hours**

SPC (Y/N):

0.00

0.00

Identify and pack for shipping as per PPP D206-642-512

Date: _____

1RV/R

140

QC

Quality Control

QC21- Final Inspection - Work Order Release

0.00

Memo

0.00

10/06/1794 MF 10-6-17

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	-											
W/O:			WC	ORK ORDER CHANC	GES							
DATE	STEP	PRO	PROCEDURE CHANGE			Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector		
									<u> </u>			
	1											
Part No	•	PAR #:	Fault Cate	gory:	_ NCR	: Yes I	No DQ	4 :	Date:			
			Disposition: QA									
NCR:			WORK ORDI	ER NON-CONFORM	ANCE	(NCR)					
DATE STE		Description of NO	Corrective Action Section B				Verific	ation	Approval	Approval		
	SILF	Section A	Initial Chief Eng	Action Description Chief Eng		Sign & Date	Section C		Chief Eng	QC Inspector		
										-		
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NOTE: Date & initial all entries

Picklist Print

Monday, April 19, 2010 3:33:26 PM

Work Order ID: 57876

Parent Item:

D206-642-512

Parent Item Name:

Comments:

D206-642-541

Float Skidtube RH

IPP Rev:B□05.09.23□Revised per D206-642 Rev. J□KJ/JLM□

IPP Rev:C 07-02-23 As per IIN D206-642 Rev K

IPP rev D 07.06.06 added K642-512

IPP Rev:E 07-12-05

ECN 1080p Rev L DD verified by:

Manufactured

Manufactured

No

No

120

Each

Each

1.0000

1.0000

Start Date: 4/19/2010

Start Qty: 1.00

57960 C

Replacement Skidtube

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

FG073

34772

JLM

EC

120

0.0000

1.0000

5756/ (U/4/185

Required Date: 4/26/2010

Required Qty: 1.00

Page 1

K642-512

saddle kit 642-512

Dart Aerospace Ltd

W/O:		WORK ORDER CHANGES										
DATE	STEP	PRO	OCEDURE CH	IANGE		Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector		
							, , , , , , , , , , , , , , , , , , , ,					
		PAR #:	Fault Category: NCR: Yes No DQ					QA: Date:				
		esolution:	Disposition: Q				QA: N/C Closed: Date:					
NCR:			WORK OR	DER NON-CONFO	RMANCE	(NCR))					
DATE	STEP	Description of NC	Corrective Action Section B			Sign &	Verification		Approval	Approval		
		Section A	Initial Chief Eng	Action Descrip Chief Eng	uion	Date	Secti	on C	Chief Eng	QC Inspector		
										-		
									·			
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				·								

NOTE: Date & initial all entries